

# Drive Nut with Structural Extrusion Drive Area for Vehicle Seat Adjuster

## Abstract

A drive nut device is disclosed wherein the drive nut and drive nut device are formed of a single piece of material eliminating the need to align and fixedly attach a separate drive nut and drive nut mounting member together. Also disclosed is the threading of the drive nut bore during the manufacture of the vertical drive apparatus such that the complete apparatus may be formed by machine.